

5 **A VERTICAL BAG FORM-FILL-SEAL PACKAGING MACHINE**

ABSTRACT OF THE DISCLOSURE

The present invention provides a first transfer unit instead of a stationary chute. The first drive unit drives the first transfer unit and is controlled to maintain a bag ejection interval or bag posture. Thus, variation of the bag-to-bag pitch and bag posture even in a high-speed operation with an improved bag-forming capacity is prevented.

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